

| KIT NUMBER | 31023 | | |
|-----------------|-------------------------|------|------|
| KIT DESCRIPTION | BRPX 207 SGT INTER. KIT | | |
| MFG PART # | PART DESCRIPTION | QTY. | H&H# |
| 64706-00 | Seal Ring | 1 | 6587 |
| 65594-00 | Seal Ring | 1 | 8668 |
| 223402-11 | Seal Ring | 1 | 6590 |
| 70218-00 | Buffer | 6 | 8991 |
| 70219-00 | Spring | 6 | 6593 |
| 9876-00 | Bearing | 1 | 8236 |
| 64227-00 | Cotter Pin | 2 | 6601 |
| 9699-00 | Spring | 12 | 8235 |
| 60695-00 | Bearing | 1 | 6606 |
| 38159-00 | Lock Washer | 2 | 7274 |
| 67472-00 | Nut | 1 | 7275 |
| 67642-00 | Height Ring | 5 | 7149 |
| 223412-21 | Seal Ring | 1 | 7802 |
| 73547-00 | Lip Seal | 1 | 7350 |
| 68827-00 | Bearing | 1 | 7804 |
| 64729-00 | Pin | 1 | 7808 |
| 6525-00 | Bearing | 1 | 7246 |
| 37992-00 | Lock Washer | 1 | 7245 |
| 67473-00 | Nut | 1 | 7244 |
| 60571-00 | Elastic Plate | 1 | 7280 |
| 37490-00 | Gasket | 1 | 7021 |
| 38164-00 | Gasket | 1 | 7276 |
| 67472-00 | Nut | 1 | 7275 |
| 7026-00 | Bearing | 1 | 7270 |
| 8726-00 | Bearing | 1 | 7268 |
| 71628-00 | Clutch Pad with screws | 2 | 6346 |
| 65220-00 | Gasket | 1 | 7231 |
| 65228-00 | Brake lining | 1 | 7220 |